

5/22

SPLIT

DART AEROSPACE LTD		Work Order:	23459 B
Description: Bolt <i>RF 04.11.27</i>		Part Number:	D3121-21
C2			
Dwg: D3121 Rev. B2 <i>04.02.19 KJ CP</i>		Qty:	75 20 32
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler <i>RF</i> <i>DWG NOT READ</i> <i>04.03.23</i>	<i>KJ</i>	05.05.31	75
2	MC	Turn D3121-21 Material: AISI 303 SS 1/2" Hex Bar (M303H0.500) Identify as D3121-21 Batch: <i>M 16140</i>	<i>S.G</i>	05/05/31	75
3	<i>MV</i>	Deburr break all sharp edges 0.005" to 0.010"	<i>R2</i>	05.06.06	75 20 32
4	QC2	Inspect parts as they come off the CNC machine	<i>S.G</i>	05/05/01	75
5	QC8	Second check	<i>Released</i>		75 32 20
6	ST	Identify and Stock	<i>R2</i>	05.06.06	75 32 20
7	AC	Cost / part <i>.22</i>	<i>AL</i>	05/06/08	20 32
8	DC	Close W/O <i>.65</i> Inspect Level 21	<i>KJ</i>	05.06.20	32
9					

Rev	Date	Change	Revised By	Approved
A	04.02.09	New issue	KJ/DS	<i>KJ</i>

RELEASED
04.02.09 *KJ*